

### PRODUCT DATA SHEET - LMX-10



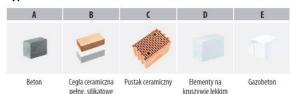
### Section 1. PRODUCT DESCRIPTION

## HAMMER DRIVEN FASTENER WITH METAL PIN AND SHORT EXPANSION ZONE -LMX-10

Hammer driven fastener with metal pin and short expansion zone LMX-10 is made from polyethylene, and the pin from galvanized steel, with the head sealed in polyamide which reduce spot thermal conductivity of the fastener. Fastener LMX-10 should be used to transfer loads of wind suction forces and applied as an additional mechanical fixing for the whole system, recommended for:

- **EPS** polystyrene
- XPS polystyrene
- mineral wool (with support washer TDX-90 and TDX-140)
- mineral wool lamella board (with support washer TDX-90 and TDX-140)

Types of substrates on which fastener LMX-10 can be installed according to ETAG 014:



Fasteners hold European Technical Assessment: ETA-16/0509



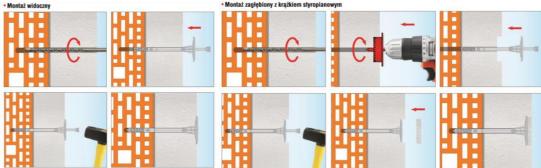




- 1. Before installation identify the substrate and select suitable fasteners
- Select adequate length of the fastener so that expansion zone is in the construction material of the wall 2.
- Minimum length of the fastener is: Ld=tfix+ttol+heff, where: tfix thickness of insulation material to be fixed, ttol thickness of sub-3. crusts (adhesive + existing plaster), heff- depth of fastener anchorage in the substrate (given in the sheet and in Technical Approval)
- 4. Before installation prepare the substrate as recommended by ETICS manufacturer
- 5. Fix thermal insulation panels correctly using an adhesive
- 6. Diameter of drilled holes should match diameter of the fasteners used
- Drilled holes in substrates of solid materials should be deeper by min. 10 mm compared to the fastener anchorage depth 7.
- Clean the holes drilled in solid materials of drillings with a back and forth motion of the drill at a reduced speed, repeating it 8. four times
- 9. Drill the holes in substrates of hollowed bricks and aerated concrete without impact as this will cause breakage of inner walls of the substrate and reduce pull-out resistance of fasteners
- 10. Number of fasteners per 1m² should be defined in thermal insulation design. Recommended number of fasteners: FOR POLYSTYRENE:
  - $up \ to \ the \ height \ of \ 15m \ from \ the \ ground, \ as \ minimum \ use \ 6pcs/m^2 \ in \ the \ middle \ area \ of \ a \ wall \ and \ 8pcs/m^2 \ in \ a \ corner \ area$
  - above 15m from the ground, as minimum use 8pcs/m<sup>2</sup> in the middle area of a wall and 10pcs/m<sup>2</sup> in a corner area; for WOOL number of fasteners should be increased in each area by 2pcs/m<sup>2</sup>

#### Recommendation shall not replace thermal insulation design!!

- 11. Fix the fasteners so that the installation spot matches the area where adhesive is placed on a thermal insulation panel
- 12. Embed the fastener body so that the fastener washer is faced with thermal insulation material
- 13. Then drive the fastener pin to firmly attach the fastener
- 14. Fasteners can be installed in cut holes using plastic cutter for cutting holes WK-FT so-called immersed mount



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Characteristic

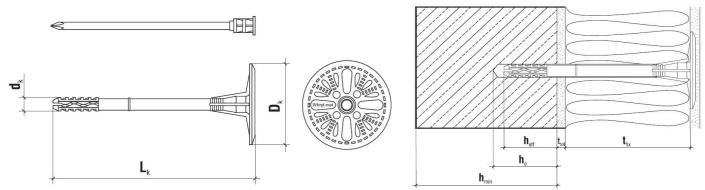
## Section 3. TECHNICAL DATA

TECHNICAL PARAMETERS								
Parameter	Unit	Value						
Plug diameter	d <sub>k</sub> [mm]	10						
Plate diameter	D <sub>k</sub> [mm]	60						
Anchorage depth	h <sub>eff</sub> [mm]	30/50*						
Drilled hole depth	h <sub>0</sub> [mm]	40/60*						
Thermal conductivity	χ [W/K]	surface mount	immerged mount					
		0.004	0.002					
Plate stiffness	S [kN/mm]	0.50						
Use categories	[-]	ABCDE						
Plug material	[-]	PE						
Pin material	[-]	Galvanized steel, head sealed in PA						
European Technical Assessment	[-]	ETA-16/0509						

Substrate	Substrate type	Density [kg/dm³]	pull-out resistance [kN]	
Α	Concrete C12/15	≥ 2.25	0.75	
Α	Concrete C20/25 – C50/60	≥ 2.30	0.90	
В	Solid clay brick	≥ 2.00	0.90	
В	Calcium silica solid brick	≥ 2.00	0.90	
С	Calcium silicate hollow blocks	≥ 1.60	0.90	
С	Perforated brick	≥ 1.20	0.90	
С	Porotherm 25	≥ 0.80	0.50	
D	Lightweight concrete blocks	≥ 0.88	0.90	
E	Autoclaved aerated concrete AAC2	≥ 0.35	0.75	
E	Autoclaved aerated concrete AAC7	≥ 0.65	0.90	

STRENGTH PARAMETERS

<sup>\*</sup>for substrate use category E (aerated concrete)



SELECTION TABLE								
Product code Fastener diameter and length (dk x Lk	Fastener	Insulation material thickness t <sub>fix</sub> [mm]				Number of		
	diameter and	New buildings (t <sub>tol</sub> adhesive layer of 10mm		Old buildings (t <sub>tol</sub> adhesive layer of 10mm + 20mm of old plaster)		pieces in a		
	ieligtii (uk x Lk)	Without cutter	With cutter	Without cutter	With cutter	DOX		
LMX-10070	10x70	30/10*	50/30*	10/-*	30/10*	200		
LMX-10090	10x90	50/30*	70/50*	30/10*	50/30*	200		
LMX-10110	10x110	70/50*	90/70*	50/30*	70/50*	200		
LMX-10120	10x120	80/60*	100/80*	60/40*	80/60*	200		
LMX-10140	10x140	100/80*	120/100*	80/60*	100/80*	200		
LMX-10160	10x160	120/100*	140/120*	100/80*	120/100*	200		
LMX-10180	10x180	140/120*	160/140*	120/100*	140/120*	200		
LMX-10200	10x200	160/140*	180/160*	140/120*	160/140*	200		
LMX-10220	10x220	180/160*	200/180*	160/140*	180/160*	100		
LMX-10260	10x260	220/200*	240/220*	200/180*	220/200*	100		

<sup>\*</sup>for substrate use category E (aerated concrete)

### **Section 4. REMARKS**

- All previous versions of this Product Data Sheet shall cease to be valid
- Data given in this Product Data Sheet is in accordance with current knowledge and published in good faith. KLIMAS Sp. z o.o. is not responsible for correctness and quality of the fixing if recommendations regarding method of use and installation are not followed.

Partial safety factor  $\gamma_M$ =2 in absence of regulations